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JA 0110758 **AUG 1980**



72286 C/41 M27 SUMITOMO METAL IND KK 20.02.79-JA-019315 (26.08.80) C22c-38/24

SUMQ 20.02.79 *J5 5110-758

M(27-A4, 27-A4C, 27-A4M, 27-A4N, 27-A4V, 27-A4X).

High temp, creep resistant chromium steel - has controlled relationship between nitrogen and aluminium contents and includes Molybdenum, vanadium etc.

Steel which has a high creep strength for a long time at a high temp. partic. >550°C, consists of C 0.02-0.22%, Si | <1.0%. Mn <1.0%. Cr 5-13%. Mo 0.5-2.5%, V 0.01-0.5% and N 0.015-0.10%. additional Ni <1.5% and >1 of W <1.5% | Ti, Zr, Nb and Ta <0.5% respectively and B <0.05%. and the balance Fe with incidental impurities of Al < 0.02% and satisfying the relation N-0.5Al ≥0.015%.

After normalising and tempering treatment, structure of the steel comprises fine chromium nitride, carbides of Mo and V and carbonitrides of W. Ti. Zr. No and Tapptd. and dispersed in a martensitic or ferrite-tempered martensitic matrix. (6pp53).

